

MC 406 CONVERTER

USE AND MAINTENANCE MANUAL



Manual MC406

Version 28/02/2020



SUI	MMARY	
1.3	INTRODUCTION MANUFACTURER'S NOTICE PACKAGING CHECK PRELIMINARY NOTES PRODUCT IDENTIFICATION	. 4
2.4 2.5	PRODUCT DESCRIPTION GENERAL DESCRIPTION COUPLING MEASUREMENT CHARACTERISTICS DATA STORAGE DISPLAY BATTERY	.5
3.2 3.3 3.4	CONVERTER SYSTEM START USER INTERFACE DISPLAY OF THE TOTALIZER OVERFLOW COUNTER CELULAR COMMUNICATION FIRST ACTIVATION. DISPLAY TEST FUNCTIONS	. 7 . 8 10 10 11
4.	BATTERY LIFE	16
5.	AUTO DIAGNOSTICS	
6. 6.1 6.2	PC INTERFACE SOFTWARE	20
7.3 7.4 7.5 7.6	GSM. MAIN FEATURES GSM CONNECTION DEVICE SETTINGS. PHONE NUMBER AND EMAIL SETTINGS SCHEDULING DATA SAVING TEST	22 22 25 25 25 25
8.	ELECTRICAL CONNECTIONS	27
9.1	BLUETOOTH – MODBUS MODULE. BLUETOOTH COMMUNICATION. PC CONNECTION THROUGH SOFTWARE INTERFACE.	28
10.1 10.2 10.3 10.4	CONVERTER INSTALLATION SUN PROTECTION PIT INSTALLATION VIBRATIONS GROUNDING RECOMMENDATION SEPARATE CONFIGURATION.	32 32 33 33
11.	DISPOSAL OF THE CONVERTER	35
12.	REPAIR REQUEST FORM (RMA)	36



1. INTRODUCTION



IT IS VERY IMPORTANT THAT ALL THE STAFF OPERATING THE EQUIPMENT HAVE READ THE INCLUDED THE INSTRUCTIONS AND INDICATIONS PROVIDED IN THIS MANUAL AND THAT FOLLOWS THEM BEFORE USING THE EQUIPMENT ITSELF

THE MANUFACTURER DOES NOT ASSUME ANY LIABILITY FOR THE CONSEQUENCES ARISING FROM IMPROPER USE BY THE OPERATOR

The operator is responsible for the suitability of the device for the specific purpose. Inadequate installation and use of the devices (systems) voids the warranty.

- The manufacturer will not be liable for any kind of damage resulting from the use of its products, including, but not limited to those deemed direct, indirect, incidental, punitive and consequential. The installation, connection, commissioning and maintenance must be performed by staff specifically qualified and authorized for that purpose.
- The installation personnel must ensure that the measuring system is correctly connected in accordance with the wiring diagram.

For applications that require high working pressures or substances that may be hazardous to the people, the environment, equipment or anything else if a pipe breakage occurs, Euromag International recommends, that before installing the sensor the operator takes the appropriate precautions such as precautions such as the correct location, protection or the mounting of a guard or safety valve. The device contains live electrical components, thus the installation, monitoring and maintenance must be carried out by qualified and experienced staff fully aware of all the necessary precautions. Before opening any inner part, please disconnect the power supply. The flow meter consists of metal and plastic parts, all of which must be in compliance with local rules and requirements concerning waste disposal.

1.1 MANUFACTURER'S NOTICE

- While designing the device stresses and loads possibly caused by earthquakes, traffic, strong winds and fire damage were not taken into account.
- Do not install the device so that it acts as a focus for pipeline stresses. In the configuration of the device please take into account any external loads.
- During operation do not exceed the pressure and/or temperature ratings indicated on the nameplate or in this Operating Manual.

Manual MC406

Version 28/02/2020



1.2 PACKAGING CHECK

At the time of purchase and / or receipt of the product, the buyer is strongly invited to check the quality of the packaging which must be intact, free of obvious signs of dents and completely and correctly closed.

When opening the packaging, also check that the product in regards of quality and verify all components / accessories as reported in the package.

1.3 PRELIMINARY NOTES

The main parts that make up the electromagnetic flow meter are:

- The sensor is installed in the pipes with the help of flanges or threaded connections.
- The converter can be installed on the sensor (in the compact version) or in its vicinity (in the remote version) connected by two cables.

Electromagnetic flow meters have many important advantages over their mechanical counterparts, which include among others: exceptional long-term stability, maximum process reliability, zero maintenance. As a result, these sensors can provide accurate and reliable measurements for many years.

See the following paragraphs for more detailed indications on correct use and installation.

1.4 PRODUCT IDENTIFICATION

An adhesive identification plate is attached to each MC406 Converter produced by Euromag International on which the following are reported.

- Model: sensor and converter model
- CE conformity mark
- S/N: serial number that identifies the converter and the sensor
- Y: year of construction
- Size: nominal diameter, standard and nominal pressure flanges
- Q3: nominal flow rate and ratio R (Qnom / Qmin)
- Power Supply: supply voltage and / or battery
- MAP: instrument nominal pressure
- Press. loss class: max pressure drop class in the sensor
- Env. class: environmental class
- EMC class: Electromagnetic Compatibility class
- T: totalizer that cannot be reset
 - P: resettable partial totalizer



THE IDENTIFICATION PLATE MUST NOT BE REMOVED, DAMAGED OR IMPAIRED. IT MUST ALSO BE KEPT CLEAN FROM DIRT AND MISCELLANEOUS ADHESIONS AS THE DATA CONTAINED IN IT REPRESENTS THE ONLY SAFE AND UNIQUE WAY TO RECOGNIZE THE TYPE OF CONVERTER IN YOUR POSSESSION WHICH IS INFORMATION NEEDED TO FILL IN THE REPAIR REQUEST FORM ATTACHED IN THIS MANUAL.



2 PRODUCT DESCRIPTION

2.1 GENERAL DESCRIPTION

MC406 is an electronic converter that, paired with an Euromag electromagnetic sensor, is able to offer high precision and stability in compact dimensions. The measured flow rate is displayed on the LCD screen together with one of the 4 totalizers available; other information and some basic settings are directly accessible using the 4-button interface.

The two independent positive and negative pulse outputs allow connection with any external meter (max 30 V ac or dc / 100 mA). The required power supply is between 12 and 24 V DC and a battery pack can be connected to attain uninterrupted service even in the event of a power failure. A GSM module can also be installed to allow remote transmission of measurements *

2.2 COUPLING

The maximum diameter of the sensor that can be used with this converter is 600 mm; backup battery life is affected by the size of the sensor.

The flow meter can be ordered both in a compact and separate version, with a maximum length of 30mt cable.

2.3 MEASUREMENT CHARACTERISTICS

Flow speed range: from 0.015 m/s to 10 m/s

Liquid conductivity> = 20uS / cm

Sampling: 3.125Hz nominal powered unit (depends on the diameter); battery mode (low power): from 1/5Hz at 1/60Hz

(default 1/15Hz)

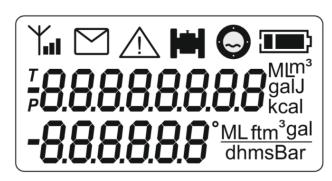
2.4 DATA STORAGE

All parameters, totalizers and the register are stored in a non-volatile memory.

2.5 DISPLAY

The LCD can display an 8 and a 6-digit number plus different information icons, allowing the user to view different information and set many parameters. The details of what can be shown:

- Instant flow
- Positive totalizer (T+)
- Negative totalizer (T-)
- Partial Positive (P+)
- Partial negative (N-)
- Date and time
- Converter temperature
- Code and value of the corresponding parameter



^{*} the data transmitted remotely are not considered legally relevant and have the sole purpose of providing one remote viewing. The integrity and correctness of the data transmitted are not covered by the MID certification.



2.6 BATTERY

Lithium batteries are primary energy sources with high energy content, and are designed to satisfy the highest possible safety standards. However, they can pose a potential hazard if are subject to bad electrical or mechanical use. In many cases, this is associated with a production of excessive heat, in which the increased internal pressure could cause the cell to break.

The following precautions should therefore be observed when handling and using lithium batteries fundamental:

- Do not short circuit, charge, overcharge or connect to incorrect polarity
- Do not expose the battery to temperatures higher than those specified or incinerate it
- Do not crush, puncture or open cells or disassemble battery packs
- Do not solder or braze on the battery body or battery packs
- Do not expose the contents to water

Lithium batteries are regulated under the United Nations Model Regulations on Transport of Dangerous goods (United Nations model rules on the transport of dangerous goods), UN ST/SGAC document. 10-1, 12th edition updated, 2001. The UN document n. 3091 class 9 covers lithium batteries packed with equipment or within it. The UN document no. 3090 class 9 covers the transport of stand-alone batteries.

The following basic precautions should therefore be followed when transporting lithium batteries:

- Transport only in special packages with special shipping labels and documents
- Use caution when handling, transporting and packing to avoid shorting the batteries.
- The gross mass of the package must be limited according to the type of transport. In general, a gross mass of less than 5 kg is acceptable for all forms of transport.
- The batteries comply with the requirements stated in "UN Manual of tests and criteria, Part III, subsection 38.3" for transport by air and in accordance with ADR regulations for transport by truck / ship

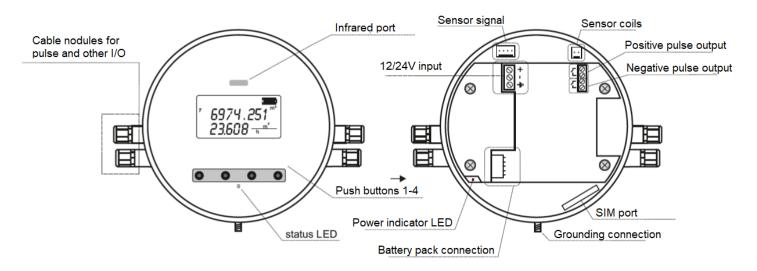


REMOVE THE BATTERY FROM THE TRANSMITTER BEFORE SENDING THE FLOWMETER TO EUROMAG INTERNATIONAL IN THE EVENT OF MAINTENANCE OR INTERVENTION IN WARRANTY

Version 28/02/2020



3 CONVERTER



3.1 SYSTEM START

Once the physical installation of the instrument is complete, the electronic converter can be switched on by connecting the 12/24V power supply and/or by connecting the battery pack to the connector. Different information is displayed to the user and a basic configuration is required

BOOTLOADER VERSION AND CHECKSUM

The bootloader is a separate software required to download new firmware to the converter.

FIRMWARE VERSION AND CHECKSUM

This refers to the main firmware

BATTERY REPLACEMENT NOTIFICATION

If the unit is powered by a new battery pack, it is necessary to select «YES» by pressing P4 to reset the battery energy meter; if the unit has just been disconnected and turned back on with the same battery pack, the correct selection is "NO" (P1).

DATE AND TIME SETTING

Check and if necessary, adjust the date and time

The flashing value is the one that can be adjusted using P3 / P4.

P2 selects the next value in the sequence: year> month> day> hour> minute.

After selecting the last value, a further press of P2 confirms the value and go to the next screen

P1 confirms the current settings and exits

MAIN DISPLAY SCREEN

The converter is now ready.

The positive totalizer appears on the first line and the instantaneous flow rate on the second

The current technical unit is shown on the right side.

АЧ2С6САС 1.00 Ь

COA9F18E 1.00 F

replbatt no yes

Ž 201801.01 12.00



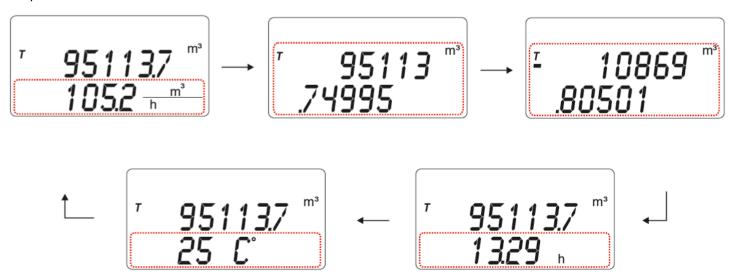


3.2 USER INTERFACE

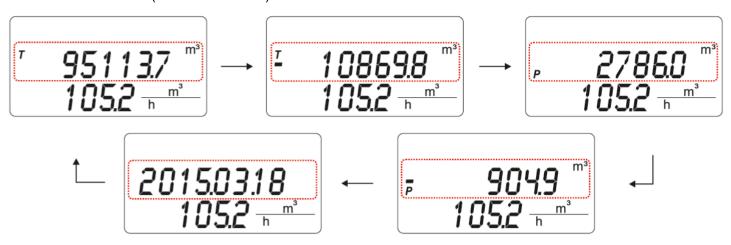
Starting from the main display screen (flow rate and total positive total), the 4 buttons can be used to perform various operations. In detail:

Scroll through the display options of the first and second lines

P3: scrolls the instantaneous flow rate, T+ in maximum resolution, T- in maximum resolution, the time and the board temperature



P4: scrolls the totalizers (reduced resolution) and the date in this order: T +> T-> P +> P-> date



Manual MC406

Version 28/02/2020



P2: scrolls the number of active alarms (first row) / total alarms (second row) In a normal working condition no alarms will be signaled.



If one (or more) alarm condition is registered, it will be scrolled

P1: entering the password to access the function selection (the preset value is 000000)

To increase / decrease the current value of the digit use P4 / P3; go to the next digit with P2.

When the last digit is entered, a further press of P2 will unlock access to the function selection if the entered password is correct, otherwise the figure will return to the first one

Function selection code: each value corresponds to a menu or parameter set function (see FUNCTIONS); for selecting the function code use P4 / P3; to enter the selected code use P2 Pressing P1 returns to the main screen.

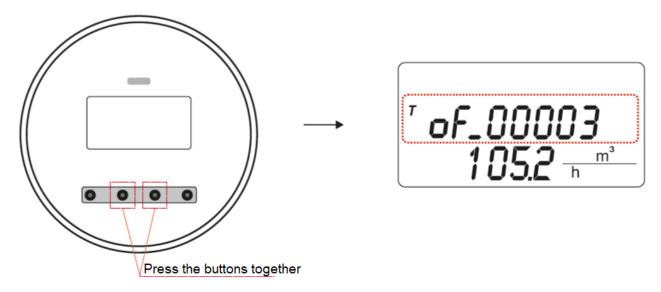


Within a specific function, the functionality of the buttons may be different (see FUNCTIONS); in this example, P4/P3 increases and decreases the value of the parameter shown on the first line, P2 confirms the value and returns when the function is selected, P1 stops the operation and returns to the main screen



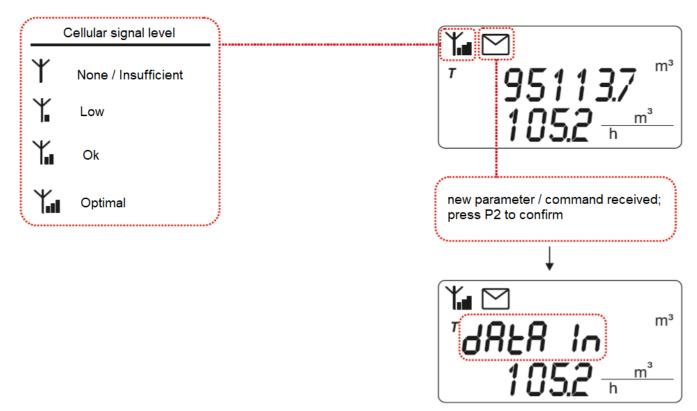
3.3 DISPLAY OF THE TOTALIZER OVERFLOW COUNTER

If the totalizers reach the saturation value of the display, they perform the rollover and continue to count; pressing P2 and P3 together while one of the four totalizers is displayed will show its overflow counter



3.4 CELULAR COMMUNICATION*

Some basic information on cellular activity is shown directly on the MC406 display; Here are the details:



^{*} available only if optional cellular hardware is installed



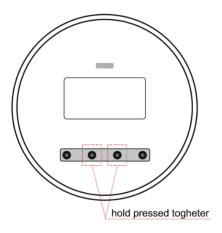
3.5 FIRST ACTIVATION

Depending on the instrument configuration, the converter can be shipped with the battery pack disconnected or already connected.

If disconnected: the unit is automatically operational once connected (see page 11)

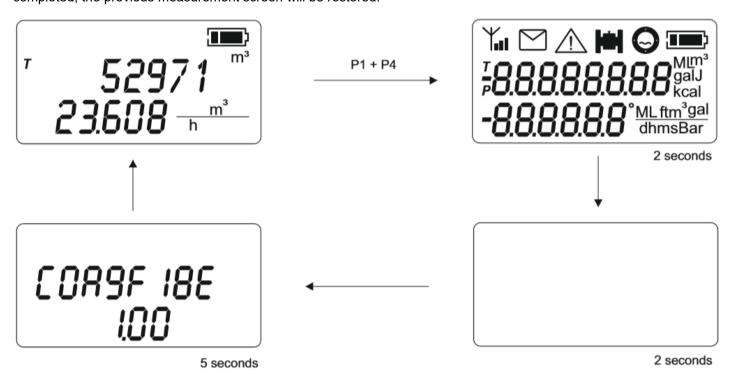
If already connected: the unit is hibernated and must be activated.

To activate a hibernated unit, the P2 and P3 keys must be kept pressed for 5 seconds



3.6 DISPLAY TEST

The integrity of the LCD display can be checked by pressing P1 and P4 together from the current measurement screen; all segments of the display will be activated and deleted in sequence. In addition, the version and revision are displayed bootloader revision (VV.RR b) / firmware version and revision (VV.RR f) and the corresponding checksum. To the completed, the previous measurement screen will be restored.



Manual MC406

Version 28/02/2020



3.7 FUNCTIONS

Below is a list of all the functions accessible from the user interface.

read only
editable

FUNC	DESCRIPTION	ACTION P1	ACTION P2	ACTION P3	ACTION P4	MIN VALUE	MAX VALUE	NOTES
01	Instant flowrate unit	Back to main screen	Confirm + return to function selection	Decrease value	Increase value	1	6	1=m;2=m3;3=L;4=ML; 5 =ft3;6=gal;7=BBL. Setting 1 (meters) the time base is automatically set to 1 second
02	Time base unit	Back to main screen	Confirm + return to function selection	Decrease value	Increase value	1	4	1=s;2=m;3=h;4=d
03	Counter unit	Back to main screen	Confirm + return to function selection	Decrease value	Increase value	1	4	1=m3;2=L;3=ML;4=gal ; 5=BBL;6=Aft;7=Ain
04	Zero calibration	Back to main screen	Cancel operation + return to function selection	No action	Start calibration	-	-	The display shows the time left to complete the operation. At the end of the operation, the main screen is displayed.
05	Ka factor	Back to main screen	Return to function selection	Back to main screen	Back to main screen	-10.0	10.0	
06	Sensor diameter	Back to main screen	Return to function selection	Back to main screen	Back to main screen	1	4000	The parameter is electrically blocked; read only
07	Pulse volume	Back to main screen	Return to function selection	Back to main screen	Back to main screen	1	10000	The parameter is electrically blocked; read only
08	Pulse technical unit	Back to main screen	Return to function selection	Back to main screen	Back to main screen	1	4	1=mL;2=L;3=m3;4=gal
09	Pulse duration	Back to main screen	Confirm + return to function selection	Decrease value	Increase value	5	500	Expressed in ms (seconds / 1000)
10	Measurement frequency	Back to main screen	Confirm + return to function selection	Decrease value	Increase value	5	60	Interval between two measurements [s]
11	Date and time	Back to the previous field; if in years setting field, back to main screen	forward to the next field; if in minutes setting field, back to main screen	Decrease value	Increase value	2015/01/01 00:00	2099/31/12 23:59	
12	Damping	Back to main screen	Confirm + return to function selection	Decrease value	Increase value	2	100	Number of samples averaged
13	Bypass	Back to main screen	Confirm + return to function selection	Decrease value	Increase value	2	95	Bypass filter threshold, % of full scale



FUNC	DESCRIPTION	ACTION P1	ACTION P2	ACTION P3	ACTION P4	MIN VALUE	MAX VALUE	NOTES	
14	Peak cut	Back to main screen	Confirm + return to function selection	Decrease value	Increase value	1	90	Pulse suppression filter threshold,% of full scale	
15	Cut off	Back to main screen	Confirm + return to function selection	Back to main screen			10.00	[m/s] - the parameter is electrically locked	
16	Flowrate display digits	Back to main screen	Confirm + return to function selection	Decrease value	Increase value	0	4	Number of decimal digits of the instant flow shown on the display	
17	Totalizers display digits	Back to main screen	Confirm + return to function selection	Decrease value	Increase value	0	4	Number of decimal places of the totalizers	
18	Empty pipe threshold	Back to main screen	Confirm + return to function selection	Decrease value	Increase value	200	5000		
19	Full scale	Back to main screen	Confirm + return to function selection	Decrease value	Increase value	1.0	10.0	Full scale expressed in m/s (not connected to the diameter value)	
20	Partial positive totalizer reset	Back to main screen	Return to function selection	No action	Partial positive tot. reset (Must be hold pressed for 5 seconds)	No action	No action	The display shows the positive partial totalizer	
21	Partial negative totalizer reset	Back to main screen	Return to function selection	No action	Partial negative tot. reset (Must be hold pressed for 5 seconds	No action	No action	The display shows the negative partial totalizer	
22	Firmware version	Back to main screen	Return to function selection	No action	No action	-	-	Show the current version. Firmware revision	
23	Firmware checksum	Back to main screen	Return to function selection	No action	No action	-	-	Shows the installed firmware CRC32	
24	Empty pipe detection mode	Back to main screen	Confirm + return to function selection	Decrease value	Increase value	0	3	0: Disabled; 1: Enabled on the fourth electrode; 2: Enabled on the measuring electrodes; 3: Enabled on both	
25	Password setup	Back to main screen	forward to the next digit, confirm and return	Decrease value	Increase value	000000	999999		
26	Bootloader version	Back to main screen	Return to function selection	No action	No action	-	-	Shows the current version. Revision of the bootloader	
27	Bootloader checksum	Back to main screen	Return to function selection	No action	No action	-	-	Show the current bootloader CRC32	
28	Line frequency	Back to main screen	Confirm + return to function selection	Decrease value	Increase value	0	1	Set the frequency of the power supply 0: 50 Hz 1: 60 Hz	



FUNC	DESCRIPTION	ACTION P1	ACTION P2	ACTION P3	ACTION P4	MIN VALUE	MAX VALUE	NOTES
29	Load user parameters	Back to main screen	Return to function selection	Decrease value	(Long press) load user parameters	-	-	Replaces the parameters of the instrument with those saved as user copy
30	Save user parameters	Back to main screen	Return to function selection	Decrease value	(Long press) save user parameters	-	-	Save the instrument parameters as a user copy
31	Load factory parameters	Back to main screen	Return to function selection	Decrease value	(Long press) load factory parameters	-	-	It replaces the parameters of the instrument with the factory ones
32	Damping in low power mode	Back to main screen	Confirm + return to function selection	Decrease value	Increase value	1	100	Number of samples to be averaged over
33	Auto power off	Back to main screen	Return to function selection	Decrease value	Increase value	0	7	Shutdown time 0=20s;1=1 min;2=3
34	Sensor offset	Back to main screen	Return to function selection	No action	No action	-99999999	99999999	Shows the offset of the paired sensor
35	Log of firmware download attempts	Back to main screen	Return to function selection	Show previous record	Show next record	Oldest registry (0)	Last registry available	Show log of firmware download attempts (see section)
36	Service code	Non accessible	Non accessible	Non accessible	Non accessible	Non accessible	Non accessible	function not accessible; an attempt to access will show "denied" on the screen
37	Negative pulse output configuration	Back to main screen	Return to function selection	Decrease value	Increase value	0	3	0: Negative flow; 1: Positive Flow; 2: Net Positive flow; 3: Error report
38	Selection of the measurement to map on 4-20mA output	Back to main screen	Return to function selection	Decrease value	Increase value	0	4	0: Flow; 1: Full scale percent; 2: Pressure; 3: Temperature T1 4: Temperature T2
39	Measurement value to be mapped on 4mA output	Back to main screen	Return to function selection	Decrease value	Increase value	0	1000	Measurement value to be mapped on 4mA output (enabled only with 4-20mA card)
40	Measurement value to be mapped on 20mA output	Back to main screen	Return to function selection	Decrease value	Increase value	0	1000	Measurement value to be mapped on 20mA output (enabled only with 4-20mA card)
41	Flow send	Back to main screen	Return to function selection	Decrease value	Increase value	0	1	0: signals error in case of reverse flow
42	Flow simulation	Back to main screen	Return to function selection	Decrease value	Increase value	0	1	0: flow simulation disabled 1: flow simulation enabled (enabled only with 4-20mA card)
43	Flow simulation value	Back to main screen	Return to function selection	Decrease value	Increase value	0	1000	Value of the flow to be simulated. (enabled only with 4-20mA card)



FUNC	DESCRIPTION	ACTION P1	ACTION P2	ACTION P3	ACTION P4	MIN VALUE	MAX VALUE	NOTES
44	Bluetooth access interval	Back to main screen	Return to function selection	Decrease value	Increase value	0	9	0: Always off; 1: On every 30 sec; 2: On every 60 sec; 3: On every 2 min; 4: On every 5 min; 5: On every 10 min; 6: On every 15 min; 7: On every 30 min; 8: On every 60 min; 9: Always on (Enabled only with Bluetooth-Modbus card)
45	Bluetooth access duration	Back to main screen	Return to function selection	Decrease value	Increase value			Duration in seconds of the Bluetooth access (enabled only with Bluetooth-Modbus card installed)
46	MODBUS access interval	Back to main screen	Return to function selection	Decrease value	Increase value	0	12	0: Always off; 1: On every 5 sec; 2: On every 10 sec; 3: On every 15 sec; 4: On every 30 sec; 5: On every 1 min; 6: On every 2 min; 7: On every 5 min; 8: On every 10 min; 9: On every 15 min; 10: On every 30 min; 11: On every 60 min; 12: Always on; (enabled only with Bluetooth-Modbus card installed)
47	MODBUS access duration	Back to main screen	Return to function selection	Decrease value	Increase value	1	30	Duration in seconds of the Modbus access (enabled only with Bluetooth-Modbus card installed)
48	MODBUS baud rate	Back to main screen	Return to function selection	Decrease value	Increase value	0	6	Baudrate Modbus 0: 2400; 1: 4800; 2: 9600; 3: 19200; 4: 38400; 5: 57600; 6: 115200 (default) (enabled only with Bluetooth-Modbus card installed)
49	Number of MODBUS bits	Back to main screen	Return to function selection	Decrease value	Increase value	0	1	Number of modbus bits 0: 8 data bits 1: 7 data bits
50	MODBUS parity	Back to main screen	Return to function selectio0n	Decrease value	Increase value	0	2	MODBUS parity 0: None 1: Odd

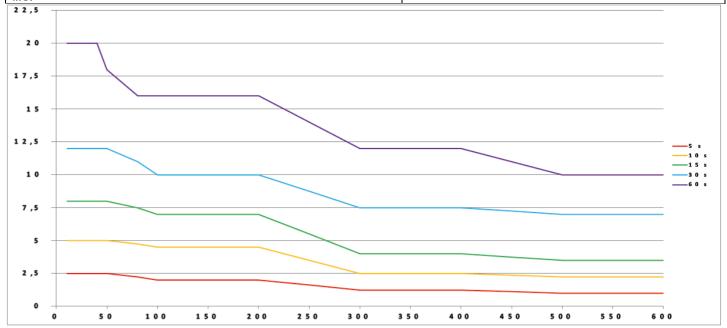


FUNC	DESCRIPTION	ACTION P1	ACTION P2	ACTION P3	ACTION P4	MIN VALUE	MAX VALUE	NOTES
51	MODBUS stop bit	Back to main screen	Return to function selection	Decrease value	Increase value	0	1	MODBUS stopbit 0: 1 bit stop 1: 2 bit stop (enabled only with Bluetooth-Modbus card installed)
52	MODBUS address	Back to main screen	Return to function selection	Decrease value	Increase value	0	255	MODBUS address (enabled only with Bluetooth-Modbus card installed)
53	MODBUS byte- order	Back to main screen	Return to function selection	Decrease value	Increase value	1	5	MODBUS byte order 0: little endian 1: big endian 2: little endian byte swap

4. BATTERY LIFE

The converter is supported by an optional lithium battery pack and can operate for over 10 years in battery mode (depending on the configuration and working conditions). The residual life comes estimated by calculating the use of energy for the duration of the tool, so when the battery is replaced it is necessary reset the battery usage counter. The ignition the unit automatically takes the user to a screen selection (see SYSTEM START). Frequently waking up the unit or entering very long shutdown times (feature 33) can shorten the expected battery life.

()	BATTERY CHARGED
	25% OR LESS
	10% OR LESS



Expected battery life (years) according to sensor diameter and sampling rate

Version 28/02/2020



5. AUTO DIAGNOSTICS

During the measurement process, the MC406M automatically detects if an error condition occurs and possibly stops the measurement by reporting an alarm indication on the display. The following table describes the various conditions of alarm and converter behavior.

ANOMALY DETECTED	POSSIBLE CAUSE	CONVERTER BEHAVIOR	ICONS DISPLAYED AND CORRESPONDING ERROR CODE
Excitation failure	Damaged sensor cables; Sensor disconnected; Damaged sensor coils	The measurement is forced to 0 and the error condition is displayed and recorded.	101
Empty tube detected on the fourth electrode	The sensor is not completely full of liquid; an air intake causes turbulence; sensor disconnected; damaged sensor cables; liquid conductivity too low.	The measurement is forced to 0 and the error condition is displayed and recorded. To save battery, the excitation of the coils is stopped until the error condition is overcome.	102
Empty pipe detected / invalid measurement on the measuring electrodes	The sensor is at least half empty; of the air drawn in due to turbulence; sensor disconnected; damaged sensor cables; liquid conductivity too low; an electrical leak on the process influences the measurement; a high source of electromagnetic interference influence the measure.	The measurement is forced to 0 and the error condition is displayed and recorded. To save battery, the excitation of the coils is stopped until the error condition is overcome.	103
The temperature exceeds the nominal operating range of the converter	The ambient temperature is above the working range; the converter is installed with direct sunlight exposure.	The error condition is displayed.	201
Wet electronic board	The cap or a cable gland has not been closed properly causing water or moisture condensation to enter the converter housing	The error condition is displayed.	202
Supply voltage out of limit	The battery is damaged or discharged; an incorrect power source is connected to the converter.	The error condition is displayed.	301
Pulse overlap	Pulse settings are not compatible with the measured process.	The error condition is displayed.	401
Communication error with 4-20mA card	Current loop interrupted. Problems on connection cable between 4-20mA board and measurement board. 4-20mA board malfunction	The error condition is displayed.	501
Incorrect Bluetooth parameters Warning	Bluetooth power-on interval too short, battery life will be reduced considerably		601
The firmware checksum differs from the expected value	The memory of the internal program has changed.	The error condition is displayed and the program execution stopped.	801
The checksum of the parameters differs from the expected value.	Parameter data is corrupt.	The error condition is displayed and the program execution stopped.	802
A watchdog reset has been performed	A disturbance has resulted in unmanaged behavior in the regular execution of the software.	The error condition is displayed and the program execution stopped.	901



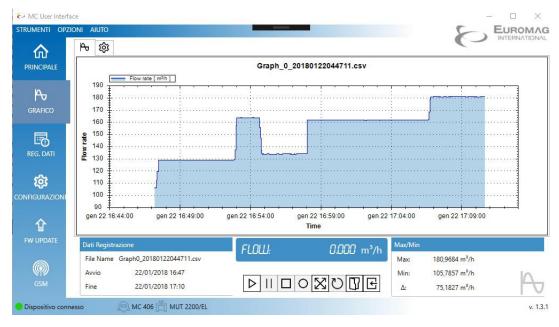
6. PC INTERFACE SOFTWARE

The supplied PC communication software is based on a proprietary protocol; its use is possible with the interface Euromag IrComm (USB to infrared adapter) and allows you to:

- · View live measurements in real time
- View all the parameters
- Modify the unprotected parameters
- Download the internal datalogger
- Update firmware



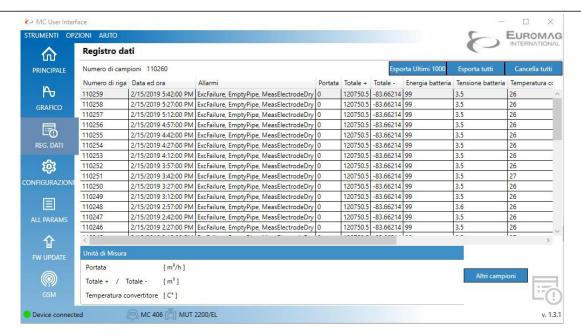
MAIN DASHBOARD - real live values and basic information



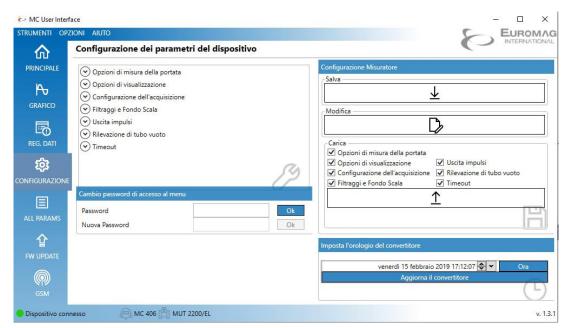
GRAPHIC - Recording of live measurements / Visualization







DATA LOG - Internal process log download and CSV file export



CONFIGURATION - Parameter setting & configuration

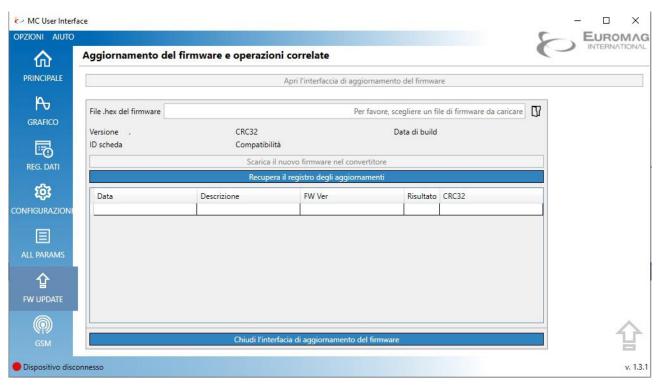


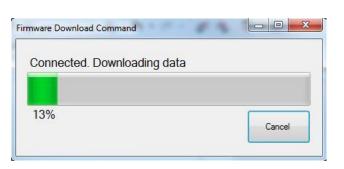
6.1 FIRMWARE UPDATE

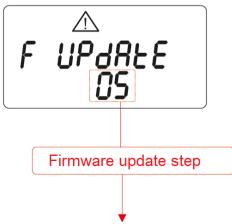
To update the converter with a newer firmware version, select the firmware .hex file and press «Download new firmware to converter». The progress of the firmware download is displayed while the instrument displays the sequence of internal operations.

The previously installed firmware is saved in backup on a dedicated memory area, therefore in case of error during unloading, the converter will automatically restore normal functionality. During the operation the red LED turns on lights up when the FLASH memory is cleared or written.

At the end of the update process, the unit will restart automatically.







0	Firmware check installed	6	Checking the downloaded firmware
1	Awaiting download request	7	Firmware update installed
2	Download request received	8	Backup of the new firmware installed
3	Clear download memory	9	Update OK
4	Firmware download	10	Firmware reset installed (only during startup)
5	Checking the downloaded firmware	11	Firmware reset installed (after error during update)

Version 28/02/2020



6.2 LOG OF DOWNLOAD ATTEMPT

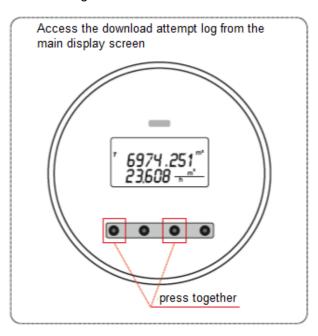
Any attempt to download the firmware is recorded in the internal memory. The log can store over 500 records: once completed, further downloads are not allowed. The download attempt log can be viewed on the converter display function 35 or by pressing P1 and P3 together on the main display screen; each log information scrolls automatically in 4 screens. P3 and P4 can be pressed at any time to go to the previous or next saved recording.

19 000 19 000 Screen 1: displays the record number and corresponding ID of the download.

20 180 L 13 C 420 Screen 2: displays the date (YYYY.MM.DD) and the time the attempt was made

SUCCESS St 009 Screen 3: shows if the attempt was successful (SUCCESS) or not (FAIL); the last completed step is also reported (see previous page).

2E IF8 145 F N IN2 Screen 4: shows the checksum and version of the firmware downloaded; if the operation was not successful, FFFFFFF can be shown as a checksum.



ADDITIONAL INFORMATION DISPLAYED

In addition to the normal user interface screens, some additional information can be displayed.

«Safe EEPROM secured»: the calibration and measurement parameters saved in the EEPROM memory are protected from writing attempts.

The checksum of the firmware or EEPROM data (parameters and / or totalizers) The checksum of the firmware or EEPROM data (parameters and / or totalizers)







7. GSM

The GSM module is an expansion of the Mc406 electronic converter, which makes possible:

- Remote transmission of information available in the measuring instrument,
- Data reception for remote management of the instrument itself,
- Modification of some parameters
- Converter FW update

7.1 MAIN FEATURES

1- Fully autonomous operation

The module works as a completely autonomous unit, similar to an external gsm data logger: at regular intervals (minimum 60 seconds) it acquires the measurement data from the MC406 and saves them in its internal Flash memory.

2- Battery powered

Power is supplied via a battery pack with 2 batteries. Nominal battery life 5 years, with guaranteed minimum of 1 year regardless of module configuration

3 -Worldwide compatibility

The internal modem (Telit HE910-GL) was chosen to guarantee worldwide operation at least for bands B5, B8, B2, B1, B4; Frequencies [MHz] 800/850, 900, AWS1700.1900,2100. Europe, Australia, New Zealand, Brazil, North America.

4- Data sending mode

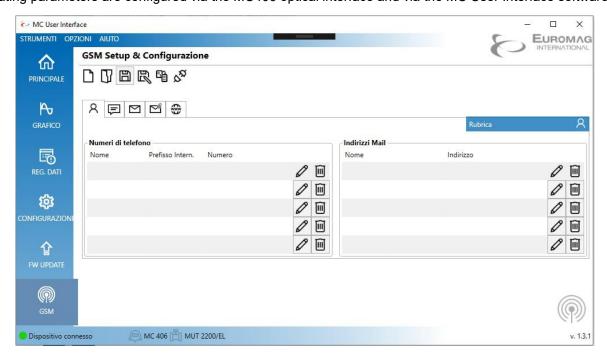
Sending measurement data includes the following modes; SMS, E-mail; Email with attachment (containing the latest log lines) and a binary file via ftp to the Euromagdata web portal. In case of problems, send e-mail and e-mail with attachment via web portal.

5- Data transmission interval

The programmable data transmission interval is independent for each mode. The minimum interval is every hour. The management of sending and attempts in case of error is completely delegated to the module

6- Parameter configuration

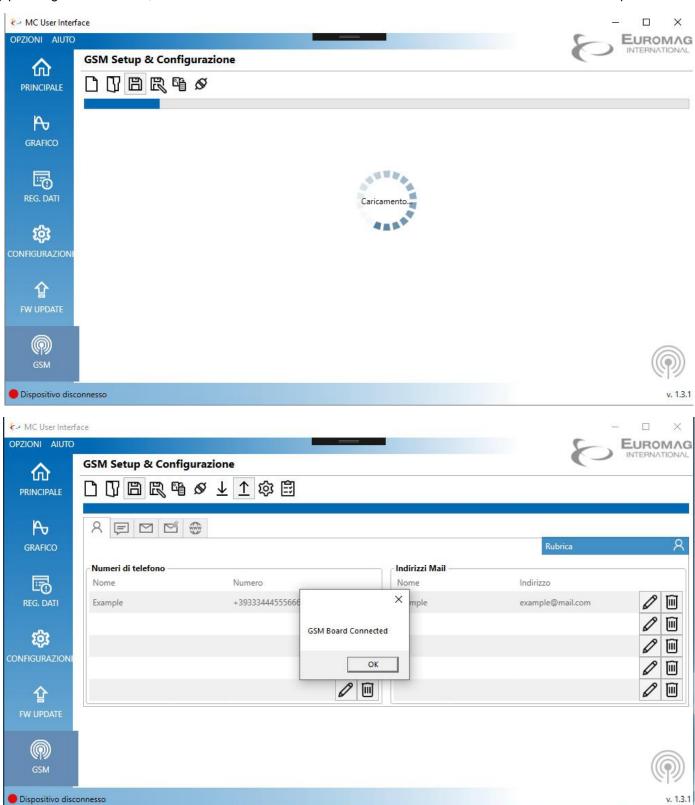
The operating parameters are configured via the MC406 optical interface and via the MC User Interface software





7.2 GSM CONNECTION

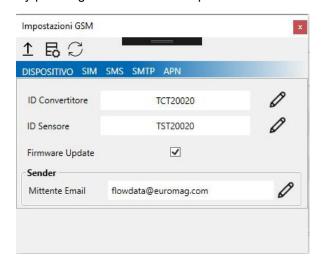
By pressing the button , the software starts communication with the GSM module and downloads all its parameters.

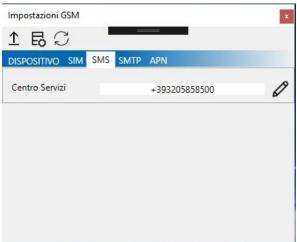


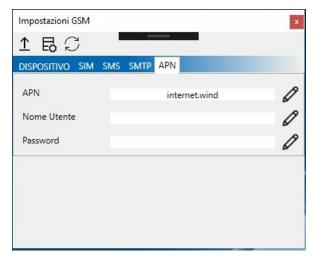


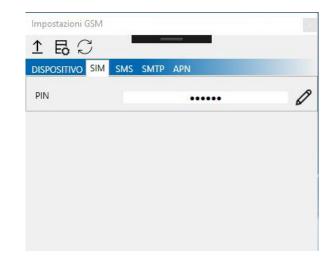
7.3 DEVICE SETTINGS

By pressing the button it is possible to set all the communication parameters









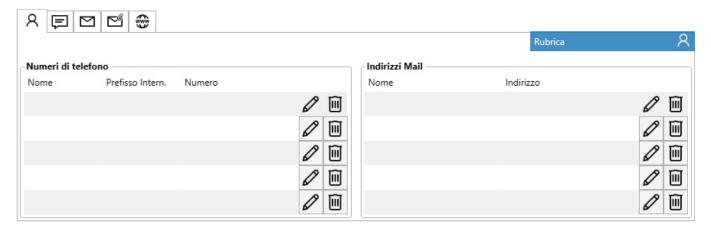


To save the data on the form, press the button \triangle



7.4 PHONE NUMBER AND EMAIL SETTINGS

Up to 5 mobile numbers / email addresses can be set.



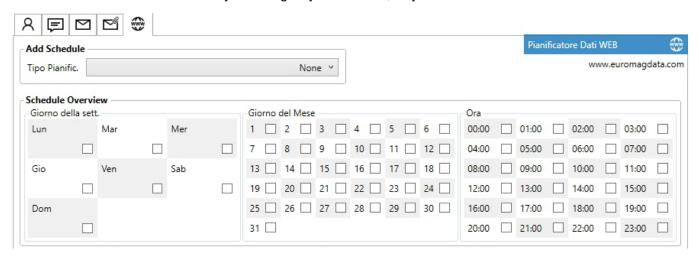
7.5 SCHEDULING

The module has 4 independent programmers (SMS, e-mail, e-mail with attachment, data on Euromagdata.com) that the user can program.

For each scheduler it is possible to choose one of the four predefined types:

- Hourly interval (Send data/sms every hour)
- Daily per hour (Send data every day at a specified time)
- Day of the week (sends data every week at the selected day and time)
- Day of the month (Send data every month at the selected day and time)

You can also build a flexible schedule by choosing Day of the week, Day of the month and Time.



7.6 DATA SAVING

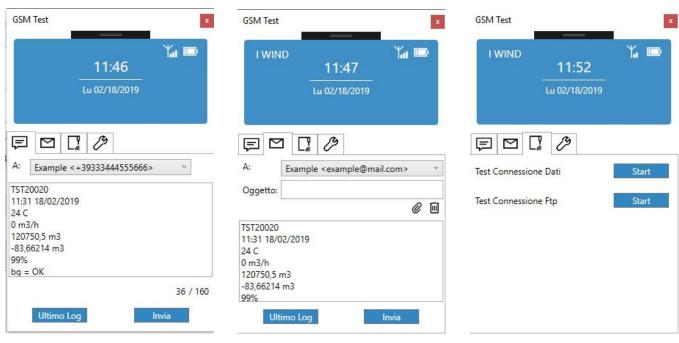
To save the data on the module it is necessary to save the configuration file (including the telephone / e-mail number and all the scheduler data) by pressing the button.

Without this operation, no data on the settings will change.



7.7 TEST

By pressing the button 🗐, you can test all the functions of the GSM module



SMS SEND TEST

EMAIL SEND TEST

DATA SITE CONNECTION TEST



8. ELECTRICAL CONNECTIONS

Supply voltage

MC406:

Battery power only

MC406A:

12-24, battery or 12-24V with battery backup

4-20mA output

MC406A: Standard MC406: Optional

Loop powered by 12-24Vdc external source

Pulse output

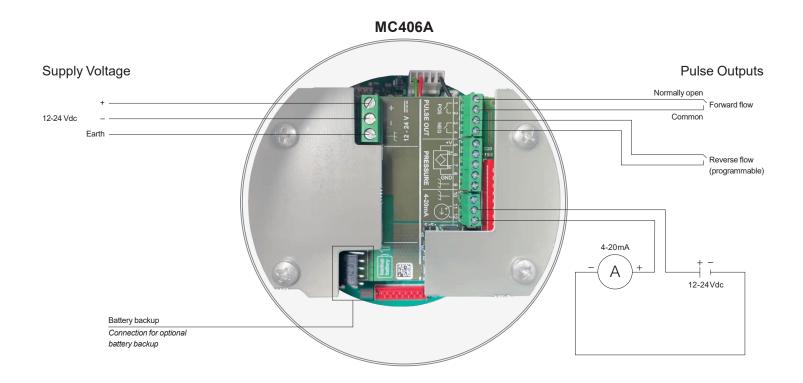
Standard on MC406 & MC406A

Max voltage 30Vac or dc

Clean electric contacts up to 100mA

Modbus RS485 and Bluetooth comms

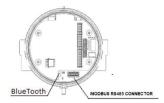
Optional for MC406 and MC406A





9. BLUETOOTH - MODBUS MODULE

The Bluetooth - Modbus module is an expansion of the MC406 electronic converter, which makes it possible to communicate the instrument with a PC via Bluetooth and Modbus.



For communication on the PC side, a USB dongle will be provided to be connected to a USB socket on a computer with Windows operating system.



9.1 BLUETOOTH COMMUNICATION

Bluetooth is a device that consumes a lot of current so, to guarantee battery life, it will be activated periodically by MC406 in order to search for a possible connection request from a PC.

The periodicity of the ignition can be set from menu item 44

The following values are available:

- 0 = Off
- 1 = Power on every 30 seconds
- 2 = Power on every 60 seconds
- 3 = Power on every 2 minutes
- 4 = Power on every 5 minutes
- 5 = Power on every 10 minutes
- 6 = Power on every 15 minutes
- 7 = Power on every 30 minutes
- 8 = Power on every 60 minutes
- 9 = Always powered

The switch-on duration is set by menu item 45, in a range between 3 and 30 sec

For distances between MC406 and PC shorter than 1 meter, a switch-on duration of 3 seconds is recommended (default).

For distances between 2 and 4 meters, a switch-on time of 4 seconds is recommended

For distances over 5 meters we recommend an ignition duration of 5 seconds or more

The module activates the Bluetooth connection with the selected periodicity and for the set duration, in search of the PC. Once the connection with the PC is established, the Bluetooth module will remain on for a maximum of 15 minutes allowing configuration and/or data download operations using the User Interface software.

By simultaneously pressing the P1 and P4 keys (device reset) you can immediately activate the search for Bluetooth communication. This activation will last for a maximum of 30 seconds and then the device will re-search for the connection with the periodicity set in parameters 44 and 45.

The instruments are shipped by Euromag with Bluetooth disabled.

It is therefore necessary to activate the Bluetooth connection at the first start by going to menu item 44 and selecting a value other than 0.

For a first function test and for the initial configuration of the device, it is recommended to set parameter 44 to 1 (switch on every 30 seconds)

At the end of this phase it is necessary to set the Bluetooth to turn on every 10 minutes

It is important to remember that the Bluetooth device has a high current consumption therefore, in order to preserve battery life, it is recommended to select a power-on interval of not less than 10 minutes

In case of selection of lower intervals, the instrument signals error 601



9.2 PC CONNECTION THROUGH SOFTWARE INTERFACE

Communication between MC406 and PC (Windows) via Bluetooth is managed with the User Interface software, selecting Bluetooth instead of Ircom according to the following procedure.

- Insert the USB dongle into a free USB slot, a COM communication port will be generated
- Open the User Interface software and select the menu item Options-> Settings-> Connection

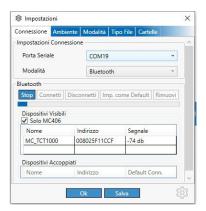


- Select the COM port corresponding to the USB dongle.
- Select Mode-> Bluetooth
- Click on "Search"



The software will start searching for visible devices nearby

If the flag on "MC406 only" is selected, only MC406 devices will be filtered, otherwise all visible Bluetooth devices will be displayed

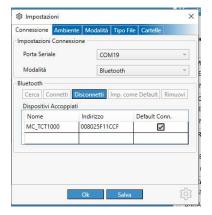




Once a device is found, click on the corresponding line. This will stop the search and connect to the device



With the device connected, click on "Disconnect" to terminate the connection.



The next time you start, you can connect directly to the last paired device

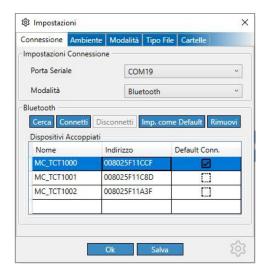


Manual MC406

Version 28/02/2020



If multiple devices are paired, you can select which one to use at startup From the settings menu, select the device in the list of Paired Devices



Click on "Connect" to connect the device

Click on "Imp. Default" to set the device to connect at startup

Click on "Remove" to remove it from the list



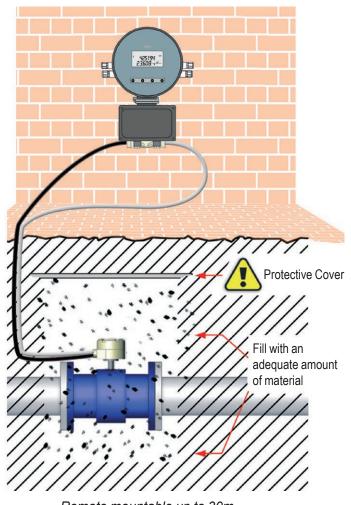
10. CONVERTER INSTALLATION

10.1 PROTECT THE CONVERTER FROM DIRECT SUNLIGHT



Sun shields can be supplied on request

10.2 ALWAYS REMOTE MOUNT THE MC406 CONVERTER WHEN INSTALLING A METER IN A PIT



Remote mountable up to 30m



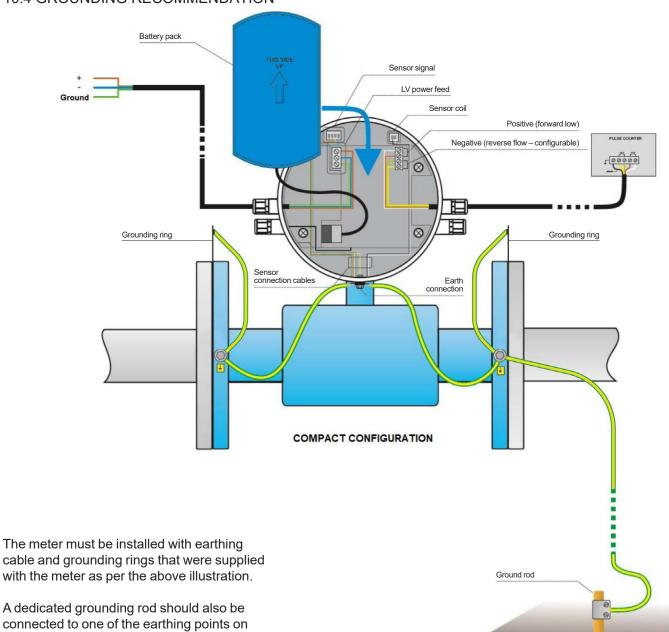
10.3 DO NOT EXPOSE THE CONVERTER TO EXCESSIVE VIBRATIONS





Install a suitable anti-vibration protection or remote mount the converter

10.4 GROUNDING RECOMMENDATION

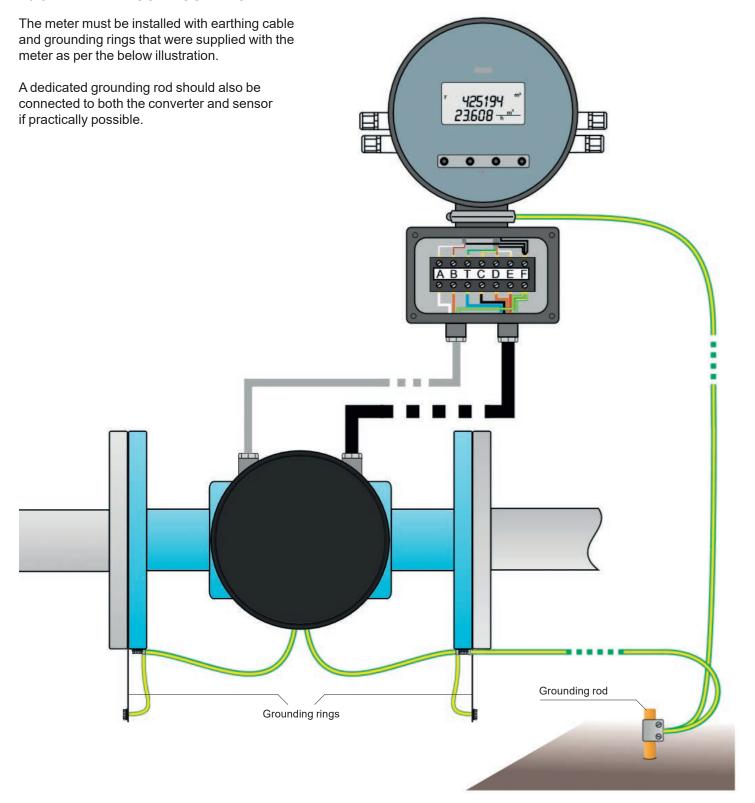


A dedicated grounding rod should also be connected to one of the earthing points on the meter if practically possible.

Version 28/02/2020



10.5 SEPARATE CONFIGURATION





11. DISPOSAL OF THE CONVERTER

The manufacturer declares that the design, development and construction of the CONVERTER have been carried out in compliance with the directive on the reduction of the use of hazardous substances with particular attention to the application of electrical and electronic equipment (WEEE), favoring environmental and worker health protection, the intervention of the subjects participating in the application, use and disposal of its products (manufacturer, distributors, consumers, operators involved in the treatment of WEEE).



DISPOSAL OF THE CONVERTER (WEEE / WEEE, waste from electrical and electronic equipment)

This symbol on the converter, on the accessories and on the documentation indicates that the product and its electronic accessories must not be disposed of with household waste at the end of their life cycle. To prevent damage to the environment or human health from inappropriate disposal, separate it from other types of waste and be recycled responsibly to promote the sustainable reuse of material resources.

Business users are encouraged to contact their supplier and check the terms and conditions of the purchase contract. This product and its electronic accessories must not be disposed of along with other commercial waste.



DISPOSAL OF BATTERIES AND ACCUMULATORS

This symbol shown on the battery pack, and on the documentation indicates that batteries should not be disposed of with waste domestic at the end of their life cycle. Batteries and accumulators contain important resources that can be recycled, and highly polluting chemicals, such as lead (Pb), cadmium (Cd), zinc (Zn), lithium (Li) and mercury (Hg). If batteries and accumulators are disposed of in an undifferentiated way together with other domestic waste, it will not be possible to recycle them and the substances they contain will contribute to the pollution of the environment. They must therefore be sent to the collection points indicated for recycling.

For more detailed information about the disposal of the used battery or the product, the Municipality, the local waste disposal service or the company from which it was purchased can be contacted.



12. REPAIR REQUEST FORM (RMA)



Modulo richiesta riparazionel Return Merchandise Authorisation (RMA)



Nome Aziendal Company Name				
Indirizzo Azienda/ Company Address				
Tel.			Fax	
Tipo di sensore/ Sensor type			N. di seriel Serial n.	
Tipo di convertitore/ Converter type			N. di seriel Serial n.	
Liquido trattato/ Treated liquid			Pulizia intere Sensor intere	YES
Reclamol Claim				
Data restit. richiestal Required return date		Data restit. con Confirmed return		
Con la presente si confer sostanze residue conten	ma che non vi è alcun risch ute nel dispositivo che viene here is no risk to persons or nat is returned.	io per le persone restituito.	o per l'ambier	
Timbro azienda/ Company stamp			Firmal Signature	