

WORK INSTRUCTIONS

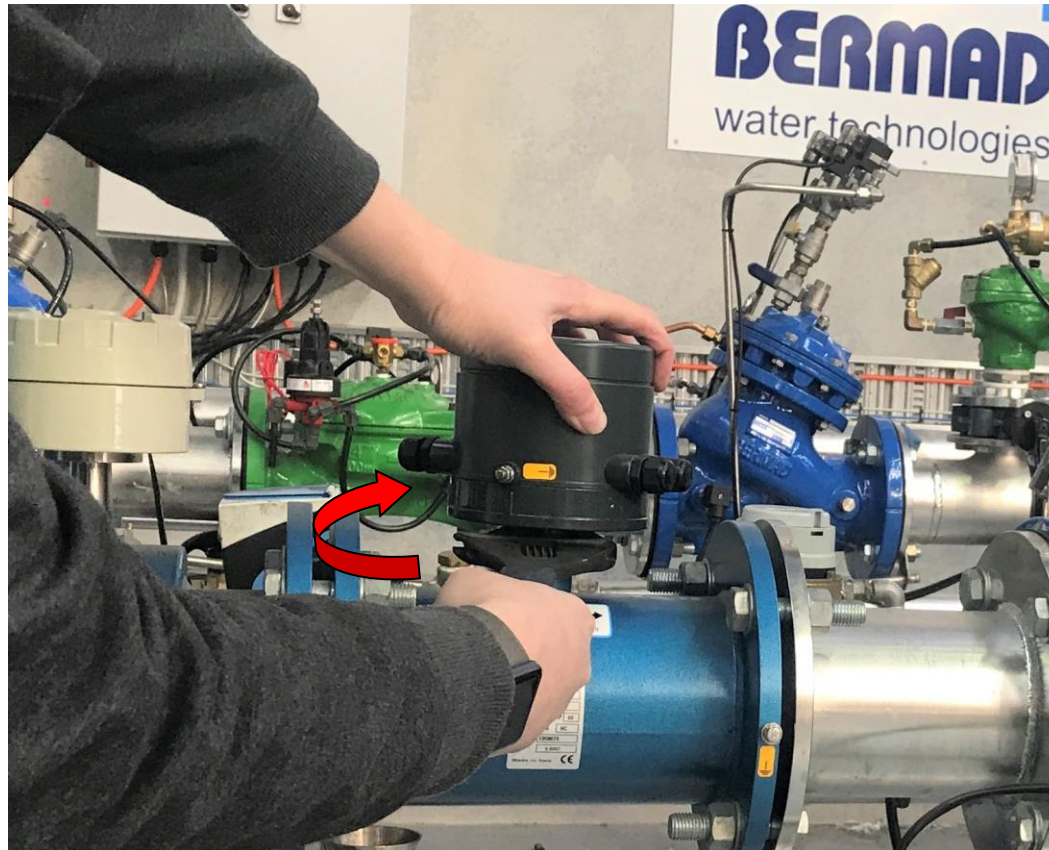
MC406 Output wiring



1. Remove the 10mm nut and clamp that connects the converter to the sensor



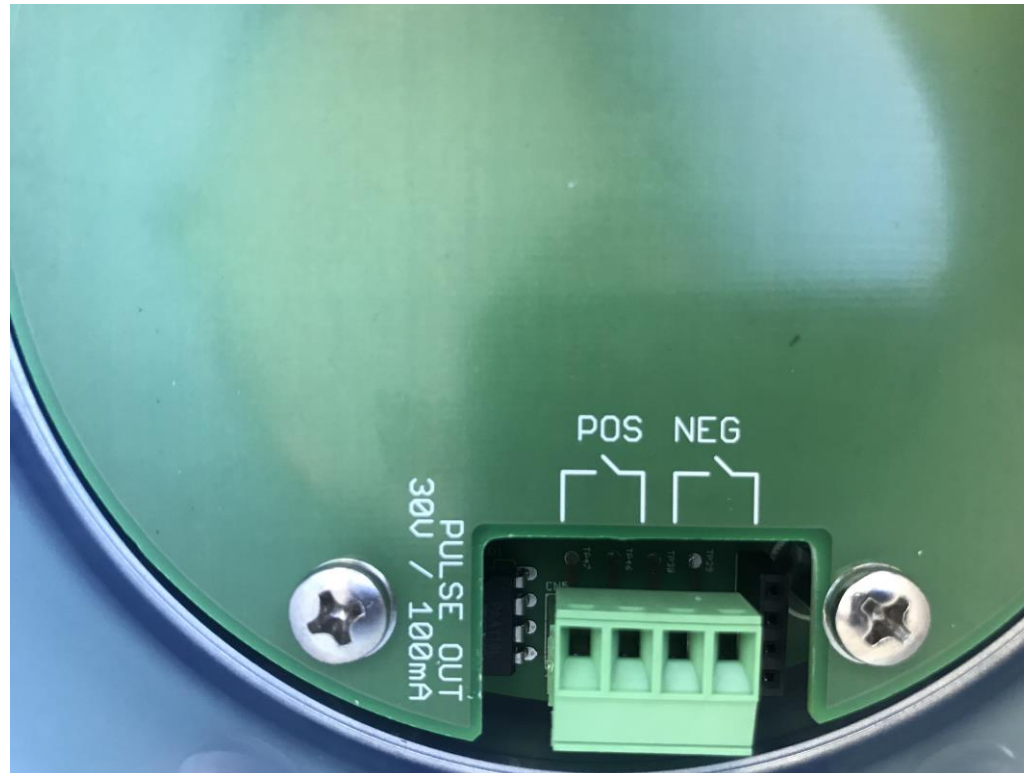
2. Unscrew the aluminum base of the MC406 while keeping the top of the housing still.
The base has a flattened section for use of a spanner



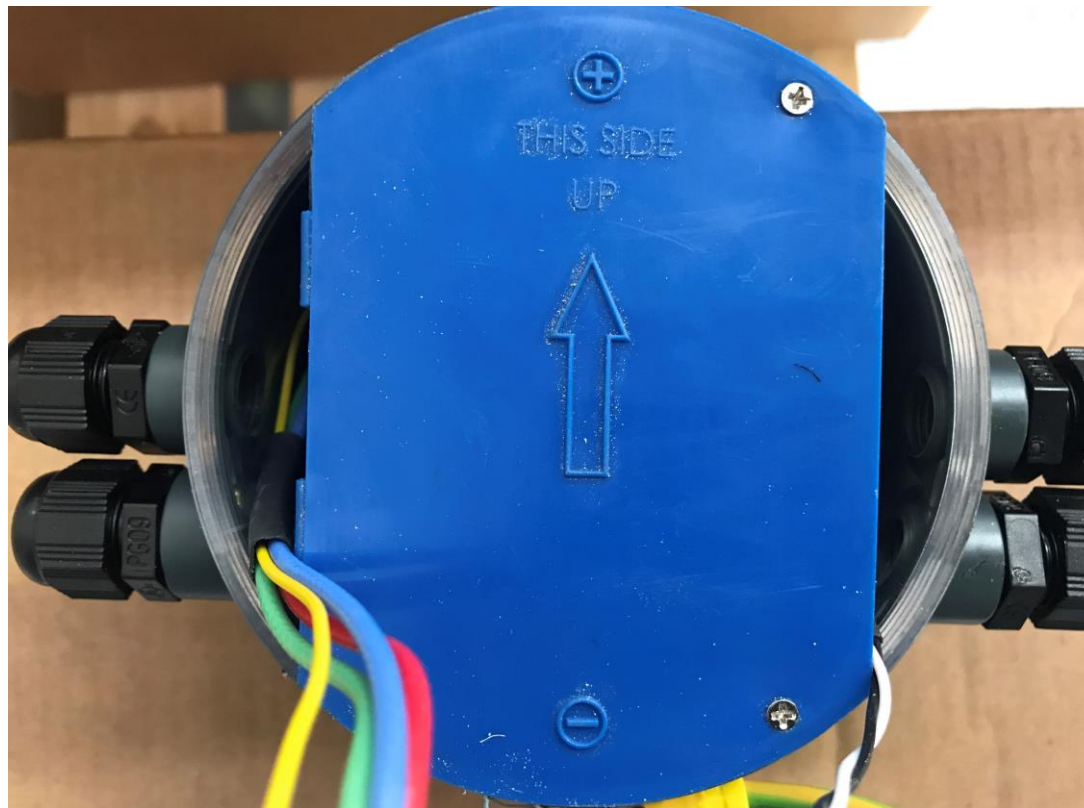
3. Locate the output terminal strip. It can be removed for ease of wiring.

POS: wiring of the flow in the forward direction (COM and NO)

NEG: wiring of the flow in the reverse direction (COM and NO)



4. Place the battery upright with the cables from the electrodes (black and white) on side and the coloured cables from the coils the other side.



5. Screw the aluminum base back on, again without rotating the top housing. Re-attach the clamp and make sure all the glands are also done up water tight.

