### **Basic Valve**

# IR-IOO hYflow Basic Valve

The BERMAD basic Model IR-100 hYflow diaphragm actuated, hydraulically operated valve is at the leading edge of control valve design. It combines simple and reliable construction with superior performance, while at the same time being virtually free of the typical limitations associated with standard control valves.

BERMAD's automatic water control valves are designed for vertical or horizontal installation and are available in sizes of 2", 2<sup>1</sup>/<sub>2</sub>", 3", 4" & 6"; DN: 50, 65, 80, 100 & 150.

The Model IR-100 h $\mathbf{Y}$ flow, made from industrial durable glass-filled nylon, is engineered to meet rough service conditions with high chemical and cavitation resistance.

The h**Y**flow 'Y' valve body design includes a full bore seat with unobstructed flow path, free of any in-line ribs, supporting cage, or shafts. Its unitized Flexible Super Travel (FST) diaphragm and guided plug provide a significantly 'look through' passage from end to end resulting in ultra-high flow capacity with minimal pressure loss. The combination of a long travel guided valve plug, peripherally supported diaphragm, and replaceable valve seal provides:

- No chattering or slamming closed
- Accurate and stable regulation with smooth motion
- Low operating pressure requirements
- No diaphragm erosion and distortion
- Diaphragm and spring fully meet the valve's operating pressure range requirements.

Designed for service under a wide range of pressure and flow conditions, from dripping to maximum flow, the IR-100 hYflow excels at being a user-friendly control valve:

- Simple design with few parts guarantees easy in-line inspection and service.
- Adaptable on-site to a wide range of end connection types and sizes.
- Articulated flange connections isolate the valve from pipeline bending and pressure stresses.

# IOO Series - hY flow









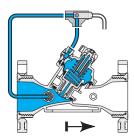


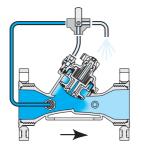
info@bermad.com • www.bermad.com

# **Principle of Operation**

100 Series - hYflow

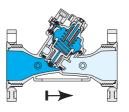
# On-Off Modes

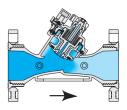




#### 3-Way Control

Line pressure applied to the control chamber of the valve creates a hydraulic force that moves the valve to the closed position and provides drip tight sealing. Discharging pressure from the control chamber to the atmosphere causes the line pressure under the plug to open the valve.

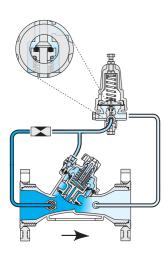




#### 2-Way Internal Control

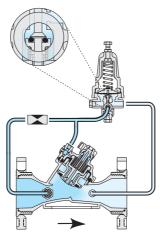
Line pressure enters the control chamber through the internal restriction. The closed solenoid causes pressure to accumulate in the control chamber, thereby shutting the valve. Opening the Solenoid releases more flow from the control chamber than the restriction can allow in. This causes pressure in the control chamber to drop, allowing the valve to open.

# 2-Way Modulating Modes, Pressure Reducing Pilot



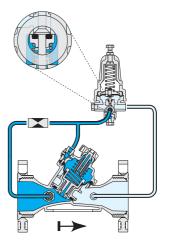
#### Modulating to Close

Line pressure enters the control chamber through the internal restriction. The pilot controls outflow from the control chamber. Throttling when it senses a pressure rise, it causes pressure to accumulate in the control chamber, thereby forcing the valve to modulate closed.



Modulating to Open

The pilot modulates open when it senses a pressure drop, releasing more flow from the control chamber than the restriction can allow in. This causes the accumulated pressure in the control chamber to drop and the valve modulates open.



Zero Flow Position

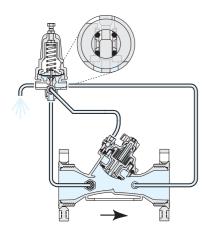
When demand drops to zero, downstream pressure begins to rise as the flow enters a closed line. The pilot closes, initiating the valve's irreversible closing process, eventually causing it to seal drip tight.



# **Principle of Operation**

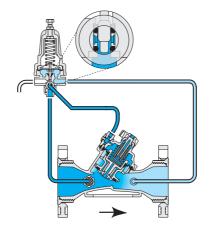
# 100 Series - h**Y**flow

# **3-Way Control Modes, Pressure Reducing**



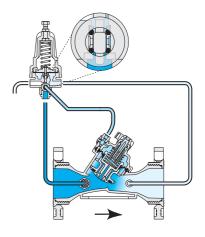
#### **Fully Open Position**

When upstream pressure drops, the pilot blocks the supply pressure port and opens the drain port, venting the control chamber to the atmosphere. This fully opens the valve, minimizing head loss.



Modulating to Close

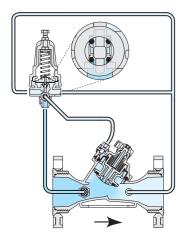
The pilot switches upon pressure rise, blocking the drain port and opening the supply pressure port. This pressurizes the control chamber, forcing the valve to modulate closed.



Locked Position

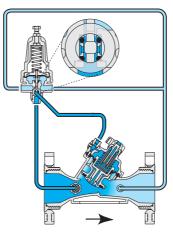
When sensed pressure is equal to setting, the pilot blocks both the drain and the supply pressure ports. This locks the pressure in the control chamber, freezing valve opening in its last position until conditions change.

# 3/2-Way Control Modes, Pressure Reducing



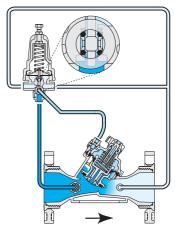
Modulating to Open

When pressure drops, the pilot restricts the flow path through the supply pressure port, and widens the flow path through the drain port. This releases more flow from the control chamber than can be allowed in, thereby causing the valve to modulate open.



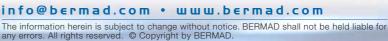
Modulating to Close

Upon pressure rise, the pilot widens the flow path through the supply pressure port, and restricts the flow path through the drain port. This allows more flow into the control chamber than can be released, thereby pressurizing it and forcing the valve to modulate closed.



**Stable Conditions** 

As long as flow and pressure conditions are constant, the pilot freezes the control chamber inlet and outlet flow ratio. This keeps the valve opening rate constant, allowing the valve to react "on-line" to any anticipated changes in supply and/or demand conditions.





#### **Product Parts Features**

### [I] Cover Ring

The cover ring fastens valve cover to body, stiffening and strengthening the valve body, enabling simple maintenance. A cover ring key is available.

#### [2] <u>"Click-In" Bracket</u>

For all BERMAD plastic accessories.

#### [3] Valve Cover

The cover's strong construction meets rough service conditions. Optional cover types (3"; DN80 and smaller valves) are capable of accepting a Flow Stem, a Flow Stem + Position Indicator, and a 2-Way Solenoid (2W-N1 Electric Type).

#### [4] Auxiliary Closing Spring

One single high grade stainless steel spring provides a wide operation range, ensuring low opening pressure and secured closing.

#### [5] Plug Assembly

The unitized Flexible Super Travel (FST) plug assembly combines a long travel guided valve plug, peripherally supported diaphragm, and replaceable diaphragm and valve seal. The diaphragm fully meets the valve's operating pressure range requirements.

- [5.I] Diaphragm Holder
- [5.2] Diaphragm
- (5.3) Plug
- [5.4] Plug Seal

# (6) <u>hYflow 'Y' Valve Body</u>

Glass-filled nylon construction meets rough service conditions with high chemical and cavitation resistance.

End-to-end "look-through" design and full bore seat with unobstructed flow path, free of any in-line ribs, supporting cage, or shafts, enables ultra-high flow capacity with minimal pressure loss.

#### [7] End Connections

Adaptable on-site to a wide range of end connection types and sizes:

- [7.] Flanges: Plastic or metal "Corona" with elongated slots enable meeting diverse flange standards ISO, ANSI and JIS.
- **[7.2]** Flange adaptor external thread
- [7.3] Internal threads

#### [8] Flange Adapter

Articulated flange connections isolate the valve from line bending and pressure stresses.

#### [9] Valve Legs

Stabilizing the valve and serve also as mounting brackets.





#### info@bermad.com • www.bermad.com

The information herein is subject to change without notice. BERMAD shall not be held liable for any errors. All rights reserved. © Copyright by BERMAD.



[1]

[2]

(3)

[4]

# **Configuration Options**

# 100 Series - h**Y**flow

# **Additional Valve Configurations**



2"; DN50



21/2"; DN65 - Male Thread (for PVC Adapters)



3"; DN80



3"; DN 80 Angle



6"; DN 150 "Y-Boxer" - Flanged



6"; DN 150 "Y-Boxer" - Grooved (Vic)

# End Connection Options



BSP.T; NPT Female Thread 2"; DN50



Plastic Flange 3"; DN80



BSP.F Male Thread, (for PVC Adapters) 2<sup>1</sup>/2"; DN65



Plastic Flange 3"L & 4" ; DN: 80L & 100



BSP.T; NPT Female Thread 3"; DN80



Metal Flange 3"L & 4"; DN: 80L & 100



Union PVC adaptor 21/2"; DN65



PVC Adaptor 3" & DN80



info@bermad.com • www.bermad.com

#### **Technical Data**





### **Dimensions & Weights**

Size		DN50	DN65		DN 80		DN80L DN 100			100	
End		Rc 2	G 2 <sup>1</sup> / <sub>2</sub>	Rc 3	Universal Flanges		Rc 3	Universal Flanges		Universal Flanges	
Con	nections	(BSP.T)	(BSP.F)	(BSP.T)	Metal	Plastic	(BSP.T)	Metal	Plastic	Metal	Plastic
L	(mm)	230	230	298	308	308	298	310	310	350	350
Н	(mm)	185	185	195	255	255	240	280	280	294	290
h	(mm)	40	40	50	100	100	60	100	100	112	112
W	(mm)	135	135	135	200	200	190	200	200	224	224
CCD	OV (lit)	0.2	0.2	0.2	0.2	0.2	0.7	0.7	0.7	0.7	0.7
Weig	ght (kg)	1.35	1.4	1.6	4.4	2.5	3.0	5.9	4.0	7.6	4.9

CCDV = Control Chamber Displacement Volume

Size	DN80	DN150				
Pattern	Angle	Y "Boxer"				
End	Rc 3	Grooved	Universal			
Connections	(BSP.T)	(Vic)	Flanges*			
L (mm)	187	480	480			
L1 (mm)	130	N/A	N/A			
H (mm)	245	195	285			
h (mm)	117	100	145			
W (mm)	135	385	385			
CCDV (lit)	0.2	2 x 0.7	2 x 0.7			
Weight (kg)	1.6	8.8	12.5			

CCDV = Control Chamber Displacement Volume \*Reinforced Plastic Flanges

# **Technical Specifications**

#### Available Sizes:

DN: 50, 65, 80, 80L, 100 & 150

#### **Connections Standard:**

Threaded: Female BSP-T: DN: 50, 80 & 80L Male BSP-F: DN65

Flanged: DN: 80, 80L, 100 & 150 Plastic or metal "Corona" with elongated slots enable meeting diverse flange standards ISO PN10, ANSI 125, JIS 10K

### Quick "Horn" Outlet Connection

Size	DN	80		
Pattern	Angle	Т		
Inlet	Rc 3	Rc 3		
Connection	(BSP.T)	(BSP.T)		
L (mm)	220	325		
L1 (mm)	165	135		
H (mm)	245	245		
h (mm)	117	117		
W (mm)	135	135		
CCDV (lit)	0.2	0.2		
Weight (kg)	1.7	2.1		

#### Pressure Rating: 10 bar Operating Pressure Range: 0.35-10 bar Temperature: Water up to 60°C Standard Materials:

- Body, Cover and Plug: Glass-Filled Nylon
- Diaphragm: NR, Nylon Fabric Reinforced
- Seals: NR
- Spring: Stainless Steel
- Cover bolts (DN: 50, 65 & 80 valves): Stainless Steel

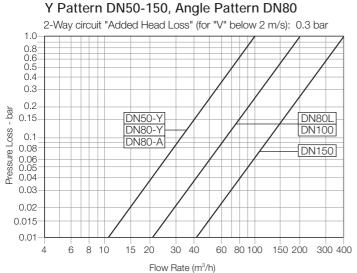




#### Flow Data

# Metric

# **Flow Chart**



#### T Pattern DN80 2-Way circuit "Added Head Loss" (for "V" below 2 m/s): 0.3 bar 10 0.8 0.6 04 0.3 0.2 bar 0.15 Loss 0.1 0.08 One Side Two Sides Pressure 0.06 0.05 0.04 0.03 0.02 0.015 0.01 6 8 10 15 20 30 40 60 80 100 150 200

Flow Rate (m<sup>3</sup>/h)

#### A Pattern T Pattern DN80

Y Pattern							A Pattern	T Pattern	DN80
Size	DN50	DN65	DN80	DN80L	DN100	DN150	DN80	One Side	Two Sides
Kv	100	100	100	200	200	400	100	100	140
K	1.0	2.8	6.4	1.6	3.9	5.0	6.4	6.4	3.3
Leq (m)	2.4	9.1	25.7	6.4	19.6	37.2	25.7	25.7	13.1

Valve flow coefficient, Kv or Cv

**Flow Properties** 

 $Kv(Cv)=Q\sqrt{\frac{G_f}{\Lambda P}}$ 

 $K = \Delta H \frac{2g}{V^2}$ 

Where:

- Kv = Valve flow coefficient (flow in m<sup>3</sup>/h at 1bar Diff. Press.)
- Cv = Valve flow coefficient (flow in gpm at Diff. Press. 1psi)

= Flow rate (m<sup>3</sup>/h ; gpm) Q

- $\Delta P = Differential pressure (bar; psi)$
- Gf = Liquid specific gravity (Water = 1.0)

```
Kv = 0.865 Cv
```

Flow resistance or Head loss coefficient,

#### Where:

- K = Flow resistance or Head loss coefficient (dimensionless)
- $\Delta H =$  Head loss (m; feet)
- V = Nominal size flow velocity (m/sec; feet/sec.)
- = Acceleration of gravity (9.81 m/sec<sup>2</sup>; 32.18 feet/sec<sup>2</sup>) g

Equivalent Pipe Length, Leq

 $Leg = Lk \cdot D$ 

Where:

Leg = Equivalent nominal pipe length (m; feet)

- Lk = Equivalent length coefficient for turbulent flow in clean commercial steel pipe (SCH 40)
- = Nominal pipe diameter (m; feet) Π

The Leq values given are for general consideration only.



The information herein is subject to change without notice. BERMAD shall not be held liable for any errors. All rights reserved. © Copyright by BERMAD.





100 Series - hYflow

# **Technical Data**





**Dimensions & Weights** 

			H								
Size	2	2″	<b>2</b> <sup>1</sup> / <sub>2</sub> "		3″		3"L 4 "				"
		2" NPT	G 2 <sup>1</sup> /2	3″ NPT	PT Universal Flanges		3″ NPT	Universal Flanges		Universal Flanges	
Con	nections		BSP.F		Metal	Plastic		Metal	Plastic	Metal	Plastic
L	(inch)	9 <sup>1</sup> / <sub>16</sub>	9 <sup>1</sup> / <sub>16</sub>	11 <sup>3</sup> /4	12 <sup>1</sup> /8	12 <sup>1</sup> /8	11 <sup>3</sup> /4	12 <sup>3</sup> /16	12 <sup>3</sup> /16	13 <sup>3</sup> /4	13 <sup>3</sup> /4
Н	(inch)	7 5/16	7 5/16	7 11/16	10 <sup>1</sup> /16	10 <sup>1</sup> / <sub>16</sub>	9 7/16	11	11	11 <sup>9</sup> /16	11 <sup>7</sup> /16
h	(inch)	<b>1</b> 9/16	<b>1</b> 9/16	<b>1</b> <sup>15</sup> / <sub>16</sub>	3 <sup>15/</sup> 16	3 <sup>15/</sup> 16	2 <sup>3</sup> /8	3 <sup>15</sup> /16	3 <sup>15/</sup> 16	4 7/16	4 7/16
W	(inch)	5 <sup>5</sup> /16	5 <sup>5</sup> /16	5 <sup>5</sup> /16	7 7/8	7 7/8	7 1/2	7 7/8	7 7/8	8 <sup>13</sup> /16	8 <sup>13</sup> / <sub>16</sub>
CCE	DV (gal)	0.05	0.05	0.05	0.05	0.05	0.18	0.18	0.18	0.18	0.18
	ght (lb)	2.97	3.08	3.52	9.68	2.97	6.60	12.98	8.80	16.72	10.78

CCDV = Control Chamber Displacement Volume

Size	3″	6"				
Pattern	Angle	Y "Boxer"				
End	3″ NPT	Grooved	Universal			
Connections		(Vic)	Flanges*			
L (inch)	7 <sup>3</sup> /8	18 <sup>7</sup> /8	18 <sup>7</sup> /8			
L1 (inch)	5 <sup>1</sup> /8	N/A	N/A			
H (inch)	9 <sup>5</sup> / <sub>8</sub>	7 <sup>11</sup> /16	<b>11</b> <sup>1</sup> / <sub>4</sub>			
h (inch)	4 <sup>5</sup> / <sub>8</sub>	3 <sup>15</sup> /16	5 <sup>11</sup> /16			
W (inch)	5 <sup>3</sup> /8	15 <sup>3</sup> /16	15 <sup>3</sup> /16			
CCDV (gal)	0.05	0.18	0.18			
Weight (lb)	3.52	17.71	27.50			

# Quick "Horn" Outlet Connection

Size		3	"	
Patt	ern	Angle	Т	
Inle	t	3" NPT 3" NPT		
Connection				
L	(inch)	8 <sup>11</sup> / <sub>16</sub>	12 <sup>13</sup> /16	
L1	(inch)	6 <sup>1</sup> /2	6 1/2	
Н	(inch)	9 <sup>5</sup> /8	9 <sup>5</sup> /8	
h	(inch)	4 <sup>5</sup> /8	4 <sup>5</sup> /8	
W	(inch)	5 <sup>5</sup> /16	5 <sup>5</sup> /16	
CCDV (gal)		0.05	0.05	
	ght (lb)	3.37	4.62	

CCDV = Control Chamber Displacement Volume \*Reinforced Plastic Flanges

# **Technical Specifications**

#### Available Sizes:

2", 21/2", 3", 3"L, 4" & 6"

#### **Connections Standard:**

Threaded: Female NPT: 2", 3" & 3"L Male BSP-F: 2<sup>1</sup>/2"

Flanged: 3", 3"L, 4" & 6" Plastic or metal "Corona" with elongated slots enable meeting diverse flange standards ISO PN10, ANSI 125, JIS 10K

#### Pressure Rating: 145 psi Operating Pressure Range: 5-145 psi Temperature: Water up to 140°F Standard Materials:

- Body, Cover and Plug: Glass-Filled Nylon
- Diaphragm: NR], Nylon Fabric Reinforced
- Seals: NR
- Spring: Stainless Steel
- Cover bolts (2", 21/2" & 3" valves): Stainless Steel

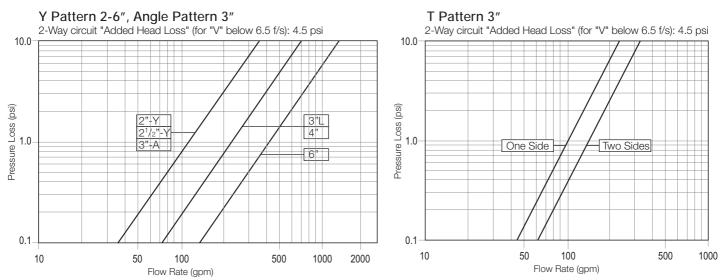


info@bermad.com • uuu.bermad.com

#### Flow Data

Enalish

# **Flow Chart**



# **Flow Properties**

### V Pattern

Y Pattern A Pattern							T Pattern	3″	
Size	2″	<b>2</b> <sup>1</sup> / <sub>2</sub> "	3″	3″L	4″	6″	3″	One Side	Two Sides
Cv	115	115	115	230	230	460	115	115	160
К	1.0	2.8	6.4	1.6	3.9	5.0	6.4	6.4	3.3
Leq (ft)	8.0	29.8	84.2	21.1	64.3	122.0	84.2	84.2	43.0

Valve flow coefficient, Cv or Kv



 $K = \Delta H \frac{2g}{V^2}$ 

Where: Kv = Valve flow coefficient (flow in m<sup>3</sup>/h at 1bar Diff. Press.)

Cv = Valve flow coefficient (flow in gpm at Diff. Press. 1psi)

= Flow rate (gpm ;  $m^3/h$ ) Q

- $\Delta P = Differential pressure (psi; bar)$
- Gf = Liquid specific gravity (Water = 1.0)

```
Cv = 1.155 Kv
```

Flow resistance or Head loss coefficient, Where:

K = Flow resistance or Head loss coefficient (dimensionless)

- $\Delta H =$  Head loss (feet ; m)
- = Nominal size flow velocity (feet/sec ; m/sec.) V
- = Acceleration of gravity (32.18 feet/sec<sup>2</sup>; 9.81 m/sec<sup>2</sup>) g

Equivalent Pipe Length, Leq Where:

Leq = Equivalent nominal pipe length (feet ; m)

Lk = Equivalent length coefficient for turbulent flow in clean commercial steel pipe (SCH 40)

 $Leq = Lk \cdot D$ 

100 Series - hYflow

D = Nominal pipe diameter (feet ; m)

Note:

The Leq values given are for general consideration only.

